

università degli studi FIRENZE

DIEF Dipartimento di Ingegneria Industriale

# LCA: Life Cycle Assessment

## Workshop on openLCA

Termodinamica e Termoeconomia per le macchine.

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## **Definition:**

"LCA is a technique to assess environmental impacts associated with all the stages of a product's life from raw material extraction through materials processing, manufacture, distribution, use, repair and maintenance, and disposal or recycling."

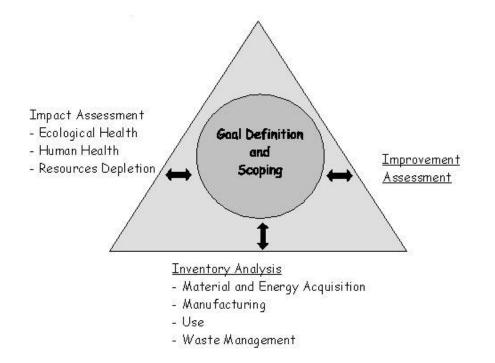
SETAC

## (Society of Environmental Toxicology and Chemistry) 1993



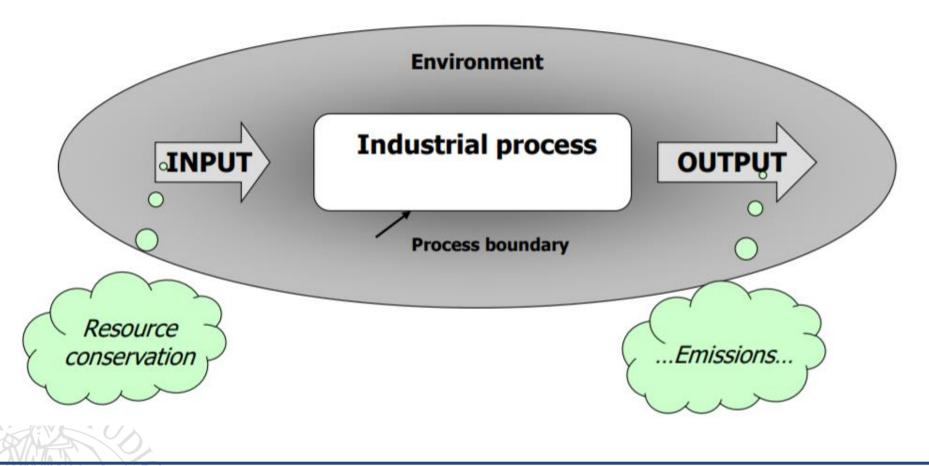
The ISO 14040 series represents an extension of the Guidelines proposed by SETAC.

- ISO 14040 (2006). Environmental management - Life cycle assessment -Principles and framework.
- ISO 14044 (2006). Environmental Management. Life Cycle Assessment. Requirements and Guidelines.



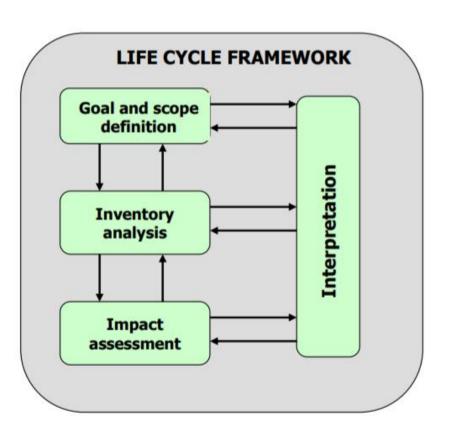


UNI EN ISO 14040 defines LCA as "... compilation and evaluation across the whole Life Cycle of input and output flows, and of potential environmental issues, connected to a productive system....".





### The ISO 14040 standard identifies 4 steps for LCA:



- <u>Goal and Scope Definition</u>: the aim of the analysis is defined.
- <u>Inventory Analysis</u>: the inputs and outputs involved in products life cycle are defined.
- Impact Assessment: the environmental impact is evaluated attributing an impact factor to each input and output; each impact is summed to the others and is classified based on an impact assessment method.
- <u>Interpretation</u>: contribution analysis and possible improvements.

The 4 steps interact naturally as is common in Quality Systems. Iteration and revision of data, assumptions and boundaries are frequently necessary in LCA.





What we need to perform a Life Cycle Assessment ?

- Software: performs the analysis.
- Database: Input and output data about the energy and material consumption and emissions of the product.
- Calculation methods: impact factors library correlating all the mass and energy flows involved in the industrial process to their environmental impact.







http://www.openlca.org/download/	Free	
	Flexible	openica
TERST -	Free database	
	Free methods	

#### LCA: Life Cycle Assessment - Workshop on openLCA



openLCA

### Database:





## openLCA

## Calculation methods :

### https://nexus.openIca.org/

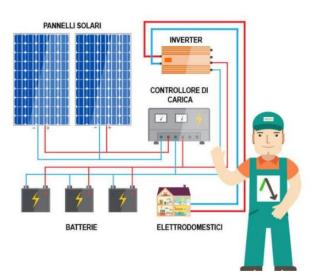
Classification	Characterizations	Normalization		Weighting
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Method	Normalisation sets	Ozone depletion $\rightarrow$ Decr. Ozone P. $\rightarrow$ Damage
CML-IA	World 1990, 1995, 2000;	$Hum tox \rightarrow Hazard. W. Dose \rightarrow Damage \rightarrow \pm$
	EU28, 2000; EU25, 2000;	LCI result P. C. Ozone Form. → Ozone Conc. Particulate Form. → PM10 Conc.
	West Europe, 1995;	P. C. Ozone Form. → Ozone Conc. Particulate Form. → PM10 Conc.
	Netherlands, 1997	Kaw mat. / A Climate Change > Infra-red Forcing > Damage
ILCD Midpoint	EU-27, 2010 (available soon)	CO2 Terr.Ecotox Hazard W. Conc.
IMPACT 2002+	Europe, 2000	VOS P SO2 VOS Agr. Land Occ. SO2 VOS P Agr. Land Occ. Completed Area Completed Area
ReCiPe	Europe, 2000;	VOS       P         P       Agr. LandOcc.         NOx       Occupied Area         Urban LandOcc.       Occupied Area         Nox       Occupied Area         VIC       Not Land Transformed area
	World, 2000	Transioniedaica
BEES+	USA, 1997	Cd PAH Marine Ecotox. → Hazard W. Conc. → Marine w Damage
TRACI	US-Canada, 2008;	DDT // Marine Eutr> Algae Growth -> Fresh.w / Co
	US, 2008;	FreshW. Ecotox → HazardW. Conc Damage
	Canada, 2008	FreshW. Ecotox → HazardW. Conc Fossil fuel Cons. → Energy Content Minerals Cons. → Decrease Conc.
USEtox	Europe, 2004;	
	North America, 2002/2008	Water Cons.         Water use           Environmental Mechanism Part 1         Midpoint   Environmental Mechanism Part 2 Endpoint



A photovoltaic system has been designed to provide energy to a typical residential energy consumption to make the analysis as general as possible:

Energy Consumption ( $E_{LOAD}$ )= 8.75 kWh/day (Average consumption of 3 users. Terna, 2017); System installation: Siena Operative PV Working Hours ( $h_{eq}$ ) : 2.17 h/day (PV-GIS, developed by JRC)



 $t_{autonomia} = 1 \text{ d}$   $\eta e l = 90\%$   $P = \frac{E_{LOAD}}{h_{eq} \cdot \eta e l} \cdot t_{autonomia} \cdot F \text{ [W]}$  P = 5.12 [kW]  $C = \frac{E_{LOAD} \cdot t_{autonomia}}{Dod \cdot V} \cdot F \text{ [Ah]}$  C = 262 [Ah] 12.5 [kWh]

F=1.15

010101	Energy from PV	Energy to load	Exceeding energy	Missing energy	Energy Losses
	[MWh]	[MWh]	[MWh]	[MWh]	[MWh]
Li-ion		79.815	104.246	9.759	21.954





Monocrystalline silicon



Polycrystalline silicon



Amorphous silicon

	Monocrystalline silicon	Polycrystalline silicon	Thin film amorphous silicon
Performance	15%	13%	6%
Area of 1 kWp	7.5 m2	8 m2	20 m2
Outstanding features	<ul> <li>Rigid panels</li> <li>Sensitive to high temperature</li> <li>Sensitive to shadows</li> </ul>	<ul> <li>Rigid panels</li> <li>Sensitive to high temperature</li> <li>Sensitive to shadows</li> </ul>	<ul> <li>Generally flexible</li> <li>Less sensitive to high temp</li> <li>Less sensitive to shadows</li> <li>Lower manufacturing costs</li> </ul>